The Chief Mechanical Engineers  
All Zonal Railways  

Sub: Marking details on Centre Buffer Coupler and components  

The matter regarding marking details on Centre Buffer Coupler has been under examination at Board in context of observation of Parliamentary Accounts Committee (PAC) on the issue.  

Zonal Railways are advised to check marking details of the CBC and its components at the time of fitment. Also, the marking details of all knuckles should be checked before fitment into wagons. If the marking details are not available the knuckles should be rejected at that stage.  

Final disposal of the rejected knuckles should be undertaken as per guidelines available for replacement by supplier or otherwise as the case may be.  

(Rajesli Kumar)  
Dir. Mech. Engg. (Frt.)  
Railway Board  

Copy to:  

1. The Executive Director Standards (Wagon), RDSO, Lucknow – It is requested to suitably include these instructions in specification and inform all Wagon Builders  

2. The Executive Director Quality Assurance (Mechanical), RDSO, Lucknow