Completion of M1 Modification of BCN Family of Wagons for Higher Speed Operation

discussed during the CME’s Conference held at Jamalpur on October 24-25, 2010, it is
ted to achieve uniform speed potential of 75 kmph for BCN, BCNA, BCNAHS and
HS at CC+6+2 loading by completing M1 modification for all these wagons. This
ld contribute to a considerable increase in throughput and provide operational flexibility.

The Railway Board’s letter No. 2005/M(N)/204/2 Vol.II dated 29.09.2010, Railways were
ised to complete the M1 modification of all BCN, BCNA, BCNAHS and BCNHS
ons, which has been going on for quite some time. The target date for completion of
ation of entire fleet of BCN family of wagons to M1 series was fixed as 30.10.2010.
ing the CMEs’ Conference held at Jamalpur on October 24-25, 2010, Railways generally
med that the modification has been completed.

following action may be taken immediately to enable operation of all covered wagons
M1, BCNAM1, BCNHS1 and BCNHS1) at enhanced speed:

It must be ensured that no unmodified wagon is permitted to run on line after
01.01.2011. Any wagon found unmodified during examination should be withdrawn
from service and modified in open line.

CRS sanctions for running at sanctioned speeds according to RDSO’s Speed
Certiﬁcates should be ensured by the Zonal Railways, if not already available. The
details of Speed Certificates issued by RDSO and Railway Board’s sanctions for the
upgraded BCN type wagons are as per the following table:

<table>
<thead>
<tr>
<th>Wagon</th>
<th>Speed Certificate</th>
<th>Board’s sanction</th>
</tr>
</thead>
<tbody>
<tr>
<td>BCNM1</td>
<td>MW/SPD/BG/BCNM1/(IR) (Revised) dt. 10.6.08 and amendment No.1 dt. 18.8.09</td>
<td>No.2009/CEDO/SR/43 dt. 23.10.09</td>
</tr>
<tr>
<td>BCNAM1</td>
<td>MW/SPD/BG/BCNAM1/(IR) (Revised) dt. 10.6.08 and amendment No.1 dt. 18.8.09</td>
<td>No.2009/CEDO/SR/44 dt. 23.10.2009</td>
</tr>
</tbody>
</table>
3. Sample checks may be conducted by RDSO at major examination points to confirm compliance and status should be advised to Board by December 20, 2010.

(Ravinder Gupta)
Exec. Dir. Mech. Engg. (Ft.)

Copy to: Adv.TT/M
COMs./ Zonal Railways
EDS(W)/RDSO

for information and necessary action please

\[\text{Issue}\]
\[\text{01/12/10}\]