The P.C.M.Es
All Indian Railways

Sub: POH arisings 19-20 and POH targets
Ref: Board’s letter of even number dated 18.8.17 & 18.12.17

As was advised earlier the arisings of POH particularly of BOXN wagons has been at much higher level as compared to the previous year, which has led to a situation of increase in no. of wagons marked for POH during the current year due to continue higher rate of arisings it is expected that the workload of POH of BOXN type stock, including BOXN & BOXNHL, will continue to be on the higher side during the next year also. The reduced arisings of BOXNHL wagons during the current year is also not expected to be continued during the next year when arisings of BOXNHL would also be higher.

The matter has been discussed during review meeting with MRS, who has desired that the shops must have some spare capacity over and above the expected arisings so as to ensure that the no. of wagons awaiting POH in open line depots, shop pockets and shops are kept at bare minimal level. In order to achieve this, there would be need to reduce the holding of the shops as well by improving the cycle time in shops.

It is accordingly, advised that railways may plan for an increase in POH targets by about 10% in all the workshop during 19-20. The increased targets should be mostly on account of increased arising of BOXN, BOBRN & BLC type of stock:

Necessary action may please be taken in advance for arranging additional materials (increased AACs and new stock items) for meeting the targets as per the above during 19-20.

(Ajay Nandan)
Exec. Director Mech. Engg. (Fr)
Railway Board